

PS30 = PE30 +  
QC-P Head

## PARTS LIST

### PE30

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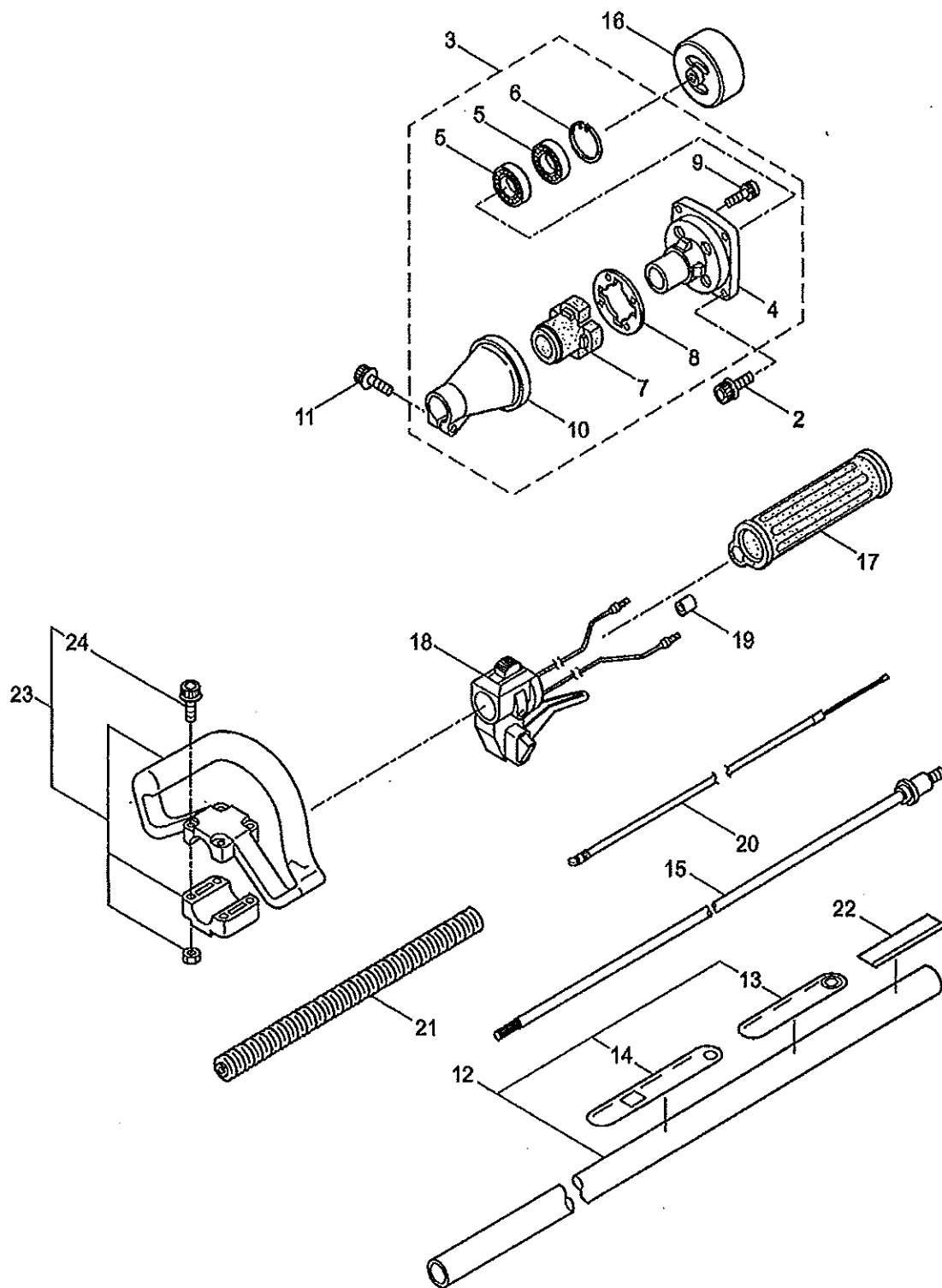
2015. 12.



**MARUYAMA**

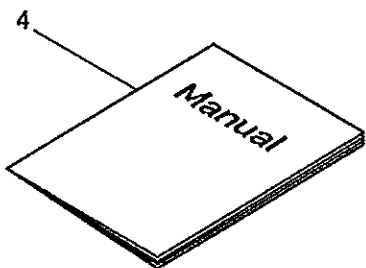
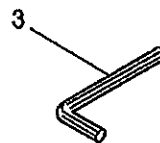
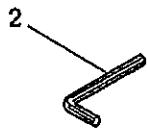
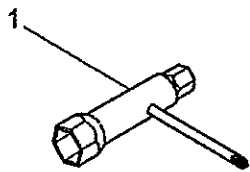
P/N 524209

1. PE30  
MAIN BODY



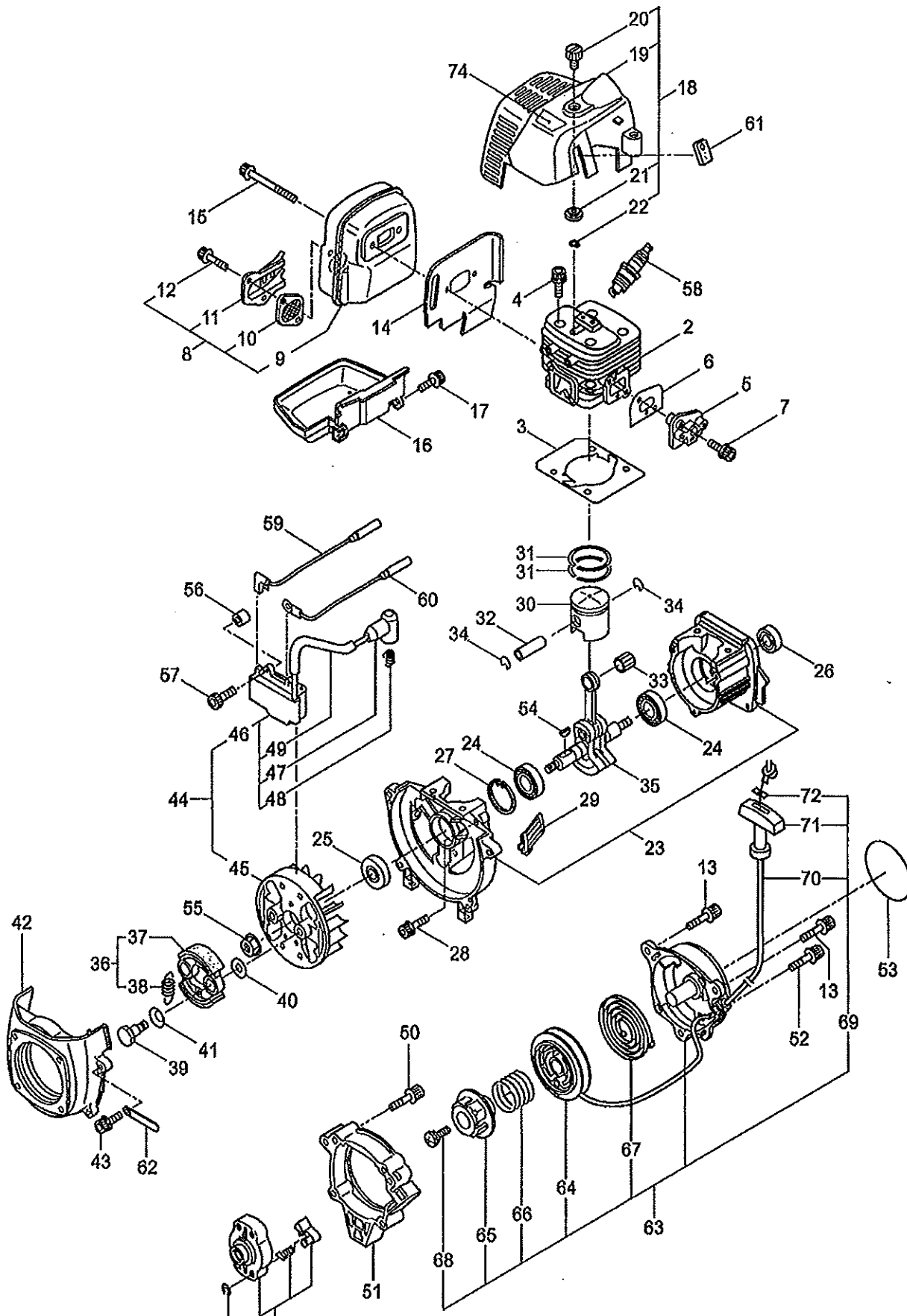
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	364399	PE30	1	
1-2	261250	Cap Screw	4	M5x20
1-3	215512	Clutch Case Ass'y	1	Incl.4-10
1-4	214592	Bearing Case	1	
1-5	214161	Bearing	2	#6000ZZ
1-6	054676	Snap Ring	1	#26
1-7	214162	Buffer	1	
1-8	214163	Washer	1	
1-9	092033	Screw	4	M5x15
1-10	214593	Driveshaft Tube Adapter	1	
1-11	261246	Cap Screw	1	M5x25
1-12	220078	Driveshaft Tube Ass'y	1	Incl.13,14
1-13	221501	Label	1	Warning
1-14	221502	Label	1	Caution
1-15	219268	Driveshaft Ass'y	1	
1-16	054677	Clutch Drum	1	
1-17	215532	Shaft Grip	1	
1-18	221465	Throttle Trigger	1	
1-19	214083	Outer Guide	1	
1-20	213444	Throttle Cable	1	340L
1-21	213548	Plastic Tube	1	#10x200L
1-22	236819	Label	1	PE30
1-23	227816	Loop Handle Ass'y	1	Incl.24
1-24	215608	Cap Screw	4	M5x30x16

2. PE30  
ACCESSORIES



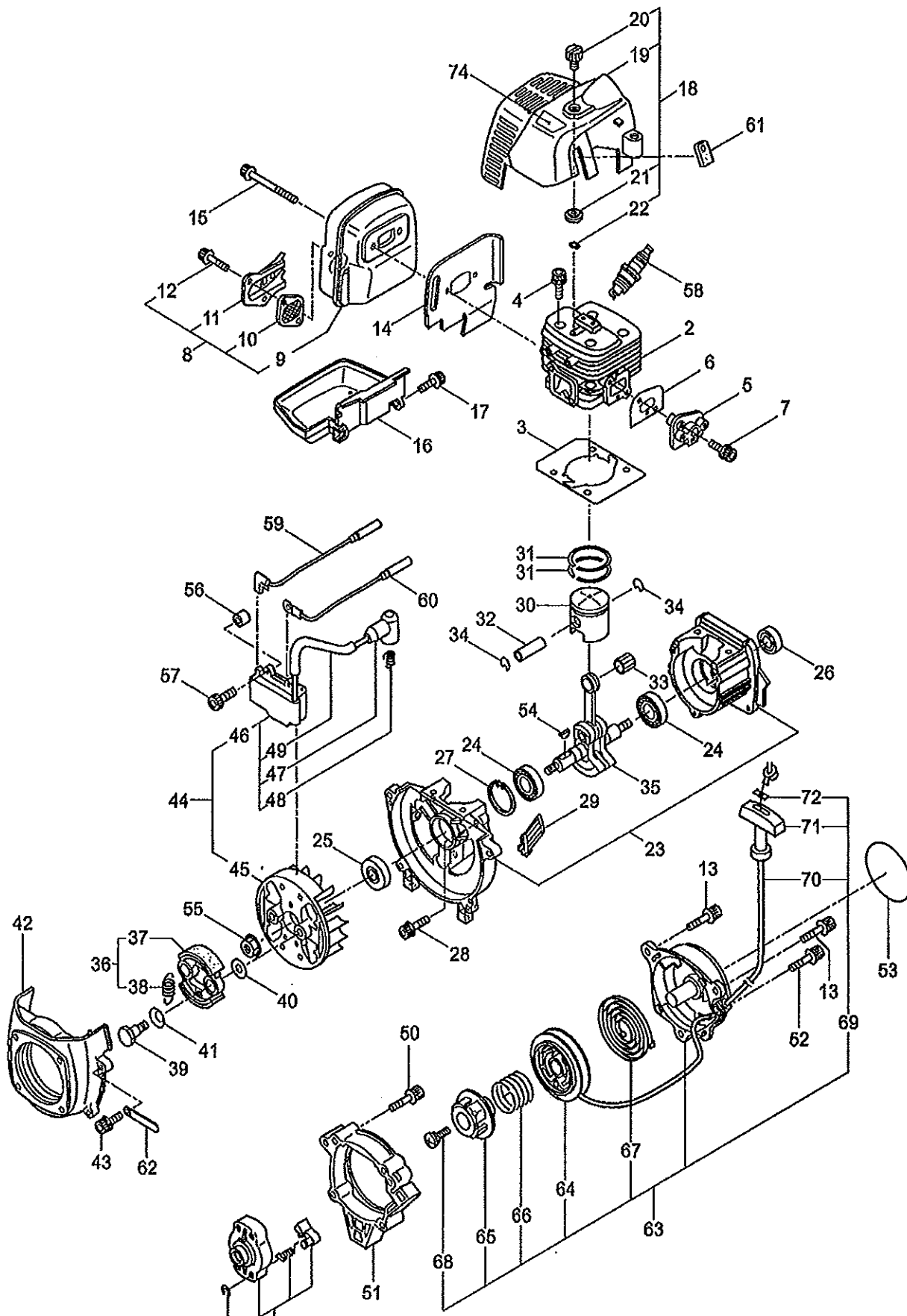
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	210418	Box Spanner	1	13x19x(+)
2-2	219431	Wrench	1	3mm
2-3	219432	Wrench	1	4mm
2-4	232025	Instruction Manual	1	

### 3. PE30 ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	859589	Engine	1	CE300/83
3-2	286791	Cylinder	1	
3-3	286846	Gasket	1	
3-4	261250	Cap Screw	4	M5x20
3-5	269144	Insulator	1	New gasket required
3-6	267049	Gasket	1	
3-7	265924	Cap Screw	2	M5x25
3-8	283007	Muffler Ass'y	1	Incl.9-12
3-9	283003	Muffler Comp	1	
3-10	267056	Spark Arrester	1	
3-11	268171	Muffler Tail	1	
3-12	265107	Cap Screw	2	M4x10
3-13	283391	Cap Screw	2	M4x20
3-14	281440	Gasket	1	
3-15	266402	Cap Screw	2	M5x55
3-16	281435	Under Cover	1	
3-17	267191	Cap Screw	1	M5x16
3-18	281742	Top Cover Ass'y	1	Incl.19-22
3-19	281434	Top Cover	1	
3-20	261018	Knob	1	
3-21	261020	Spacer	1	
3-22	261734	Snap Ring	1	#5
3-23	286851	Crankcase	1	
3-24	280488	Bearing	2	PPL 6001
3-25	261492	Oil Seal	1	ISCD12287
3-26	261386	Oil Seal	1	ISCD12227
3-27	055185	Snap Ring	1	#28
3-28	261612	Cap Screw	3	M5x30
3-29	281442	Screen	1	
3-30	283380	Piston	1	
3-31	265067	Piston Ring	2	(2)Required
3-32	265068	Piston Pin	1	
3-33	265225	Bearing,Needle	1	
3-34	261393	Clip,Piston Pin	2	
3-35	265141	Crankshaft/Conn.Rod Ass'y	1	
3-36	267327	Clutch Ass'y	1	Incl.37,38
3-37	267342	Clutch Shoe	2	(2)required
3-38	267345	Spring,Clutch	1	
3-39	264505	Bolt	2	
3-40	261189	Washer	2	6x16.5xt1.2
3-41	261777	Wave Washer	2	
3-42	281433	Fan Cover	1	
3-43	261250	Cap Screw	4	M5x20
3-44	287898	Magneto Ass'y	1	Incl.45-49
3-45	287902	Rotor/Fan	1	

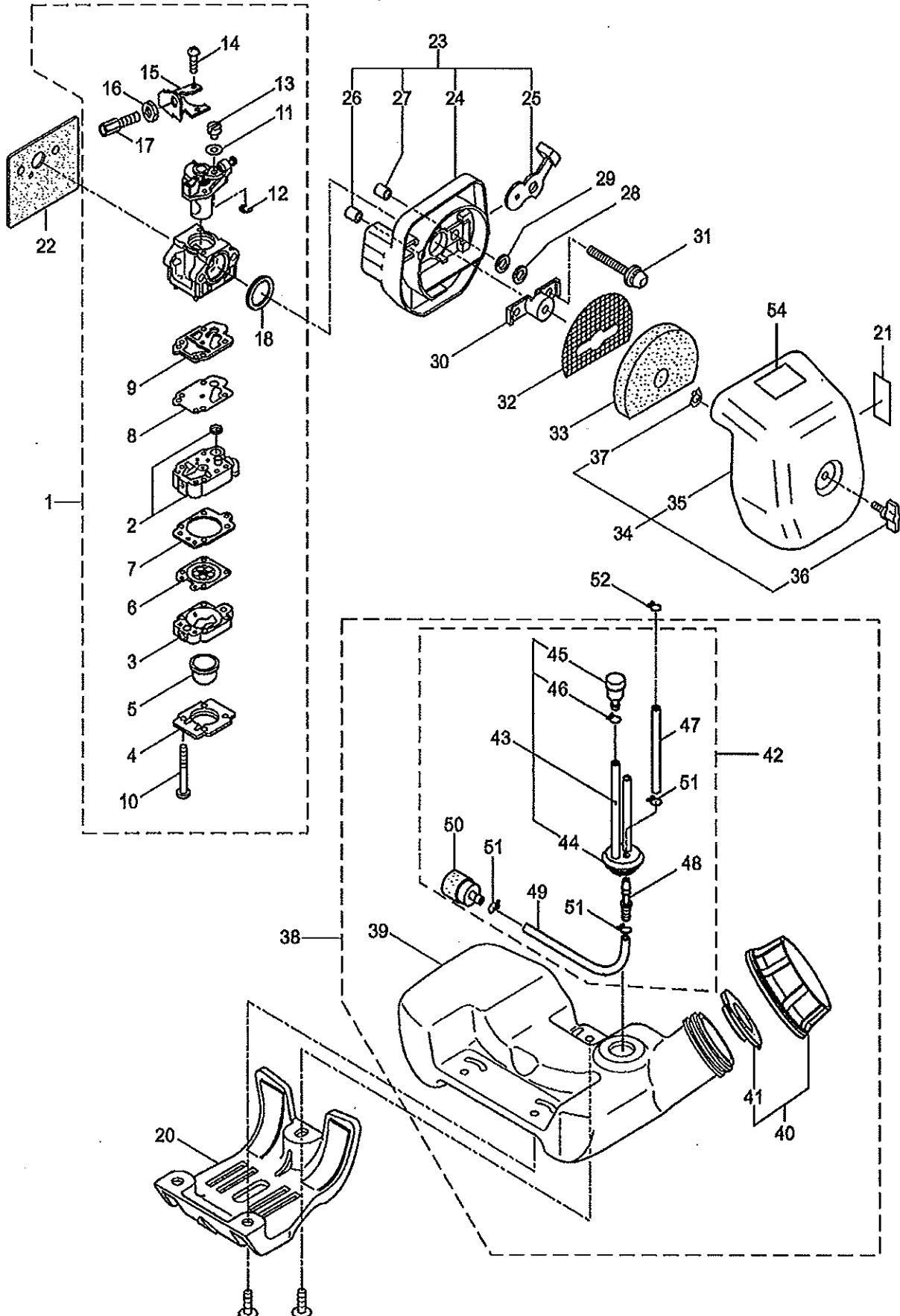
### 3. PE30 ENGINE





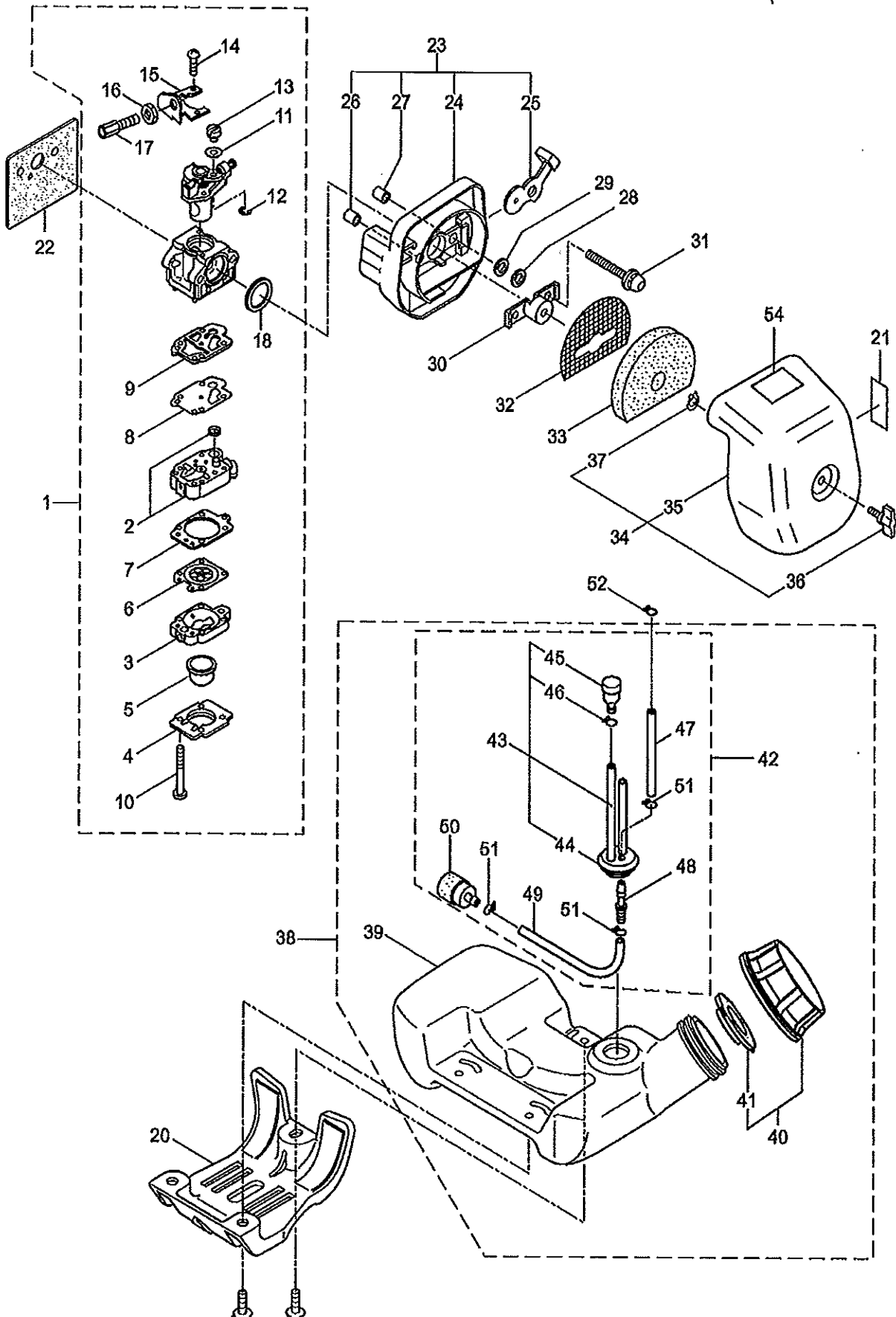
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	281746	Ignition Coil Ass'y	1	Incl.47-49
3-47	269714	Plug Boot	1	
3-48	269715	Connector	1	
3-49	281756	Insulator	1	
3-50	265726	Cap Screw	4	M4x16
3-51	284698	Adapter Ass'y	1	
3-52	282096	Cap Screw	1	M4x16WSW
3-53	274547	Label	1	MARUYAMA CER300
3-54	261076	Woodruff Key	1	3x10
3-55	261417	Nut,Rotor	1	M8
3-56	280381	Spacer	2	
3-57	261256	Cap Screw	2	M4x25
3-58	285982	Spark Plug	1	NGK BPM8Y
3-59	269722	Lead	1	
3-60	268044	Lead	1	
3-61	269189	Grommet	1	
3-62	264588	Clamp	1	
3-63	283477	Recoll Ass'y	1	Incl.64-72
3-64	283504	Reel	1	
3-65	283505	Cam Plate	1	
3-66	283506	Spring	1	
3-67	261721	Spiral Spring	1	
3-68	267213	Screw	1	
3-69	283578	Stator Rope Ass'y	1	Incl.70-72
3-70	283579	Stator Rope	1	
3-71	261726	Starter Grip	1	
3-72	283511	Rope Stopper	1	
3-73	283575	Starter Pawl Ass'y	1	
3-74	274548	Label	1	MARUYAMA PE30

4. PE30  
CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	282542	Carburetor Ass'y	1	Incl.2-18 New gasket required
4-2	264155	Pump Body	1	
4-3	262991	Purge Body	1	
4-4	262992	Cover Plate	1	
4-5	261874	Primer Bulb	1	
4-6	283905	Diaphragm, Metering	1	
4-7	262993	Gasket	1	
4-8	262994	Diaphragm, Fuel Pump	1	
4-9	282576	Gasket	1	
4-10	262996	Screw	4	
4-11	264678	Washer	1	
4-12	261876	E-Ring	1	
4-13	261658	Swivel	1	
4-14	261875	Screw	2	
4-15	264677	Bracket	1	
4-16	261878	Nut	1	
4-17	263994	Adapter	1	
4-18	261657	Packing	1	
4-19	281715	Cap Screw	1	M5x20
4-20	281441	Stand	1	
4-21	261352	Label	1	Choke
4-22	269762	Gasket	1	
4-23	268055	Air Filter Case Ass'y	1	Incl.24-27
4-24	268056	Air Filter Case	1	
4-25	268057	Valve	1	
4-26	268157	Sleeve	1	5,5x7,1x6L
4-27	268412	Sleeve	1	5,5x7,1x6,4L
4-28	263345	Packing	1	7,2x11xt1,3
4-29	263942	Washer	1	7,2x12xt0,15
4-30	263815	Stay	1	
4-31	264016	Cap Screw	2	M5x60
4-32	265026	Screen	1	
4-33	265027	Foam Element	1	
4-34	268058	Air Filter Cover Ass'y	1	Incl.35-37
4-35	268059	Air Filter Cover	1	
4-36	281438	Knob	1	
4-37	261734	Snap Ring	1	#5
4-38	289034	Fuel Tank Ass'y	1	Incl.39-51
4-39	284820	Fuel Tank	1	
4-40	289043	Fuel Tank Cap Ass'y	1	Incl.41
4-41	287058	Gasket	1	
4-42	289035	Fuel Pipe Pick-up Ass'y	1	Incl.43-51
4-43	289036	Fuel Pipe Ass'y	1	Incl.44-46
4-44	268065	Grommet	1	
4-45	261590	Breather	1	

4. PE30  
CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-46	261117	Clip	1	
4-47	289028	Pipe A	1	3x5x53L
4-48	288921	Joint	1	
4-49	289033	Pipe	1	3x5x100L
4-50	264653	Filter Ass'y	1	
4-51	261117	Clip	3	
4-52	261117	Clip	1	
4-53	281714	Cap Screw	2	M5x20
4-54	285188	Label	1	

# PARTS LIST

## QC-P HEAD

### CONTENTS

1. QC-P HEAD .....	1 ~ 2
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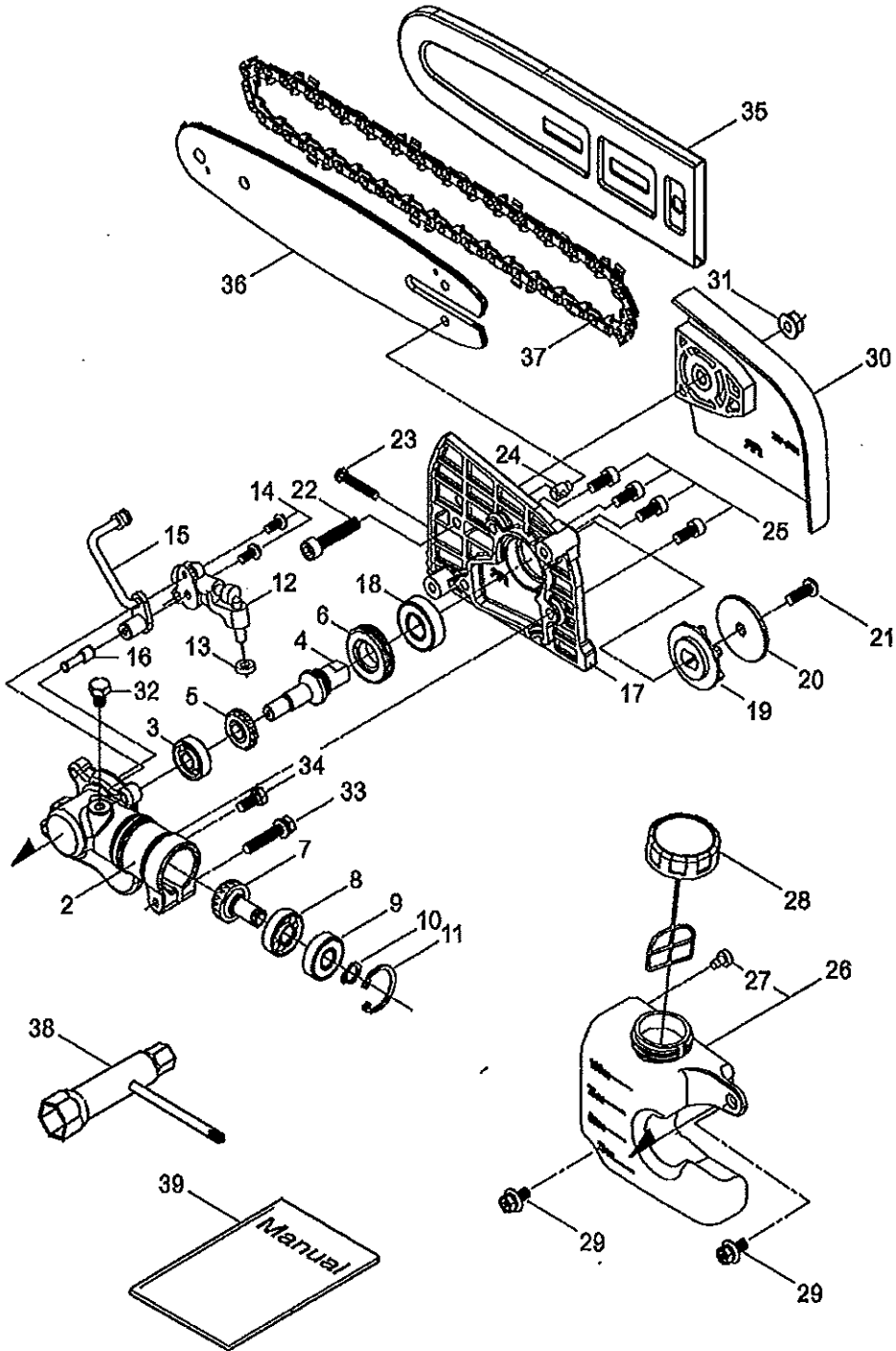


**MARUYAMA**

2015.06.

P/N 524103

# 1. QC-P HEAD



Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	364536	QC-P HEAD	1	
1-2	231855	Gearcase A	1	
1-3	227990	Bearing	1	#608
1-4	231856	Gear Shaft	1	
1-5	231857	Gear	1	
1-6	231858	Worm Wheel	1	
1-7	231859	Pinion Shaft	1	
1-8	227992	Bearing	1	#609
1-9	227993	Bearing	1	#609Z
1-10	228477	Snap Ring	1	#9
1-11	140270	Snap Ring	1	#24
1-12	231860	Oil Pump	1	
1-13	231861	Seal	1	
1-14	231862	Screw	2	
1-15	231863	Pipe, Oil	1	
1-16	231864	Strainer	1	
1-17	234084	Gearcase B	1	
1-18	227991	Bearing	1	#6001DDU
1-19	231866	Sprocket	1	
1-20	231867	Washer	1	
1-21	231868	Bolt	1	M6x15
1-22	125588	Bolt	1	M6x30
1-23	234085	Screw	1	M4x30
1-24	231870	Adjuster	1	
1-25	231871	Bolt	4	M5x12
1-26	234086	Oil Tank Ass'y	1	Incl.27
1-27	231873	Breather	1	
1-28	231874	Tank Cap Ass'y	1	
1-29	092580	Bolt	2	M5x12
1-30	231875	Chain Cover Comp	1	
1-31	126756	Nut	1	M6
1-32	089819	Bolt	1	M6x8
1-33	281246	Cap Screw	1	M5x25
1-34	215993	Cap Screw	1	M5x10
1-35	234087	Chain Cover	1	
1-36	234088	Guide Bar	1	
1-37	289536	Chain	1	
1-38	219968	Box Spanner	1	10x19x(-)
1-39	237821	Instruction Manual	1	