

Is Your Product Registered?

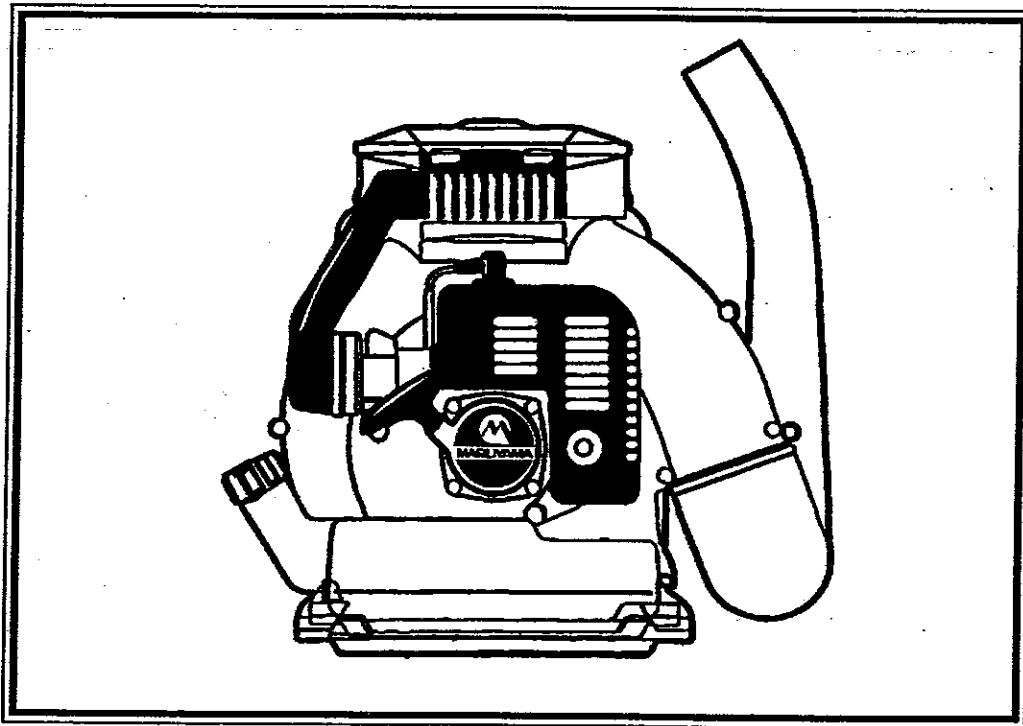
Contact your Dealer to verify.

Warranties are based on Registrations and reduced to 1 year without  
Registration.

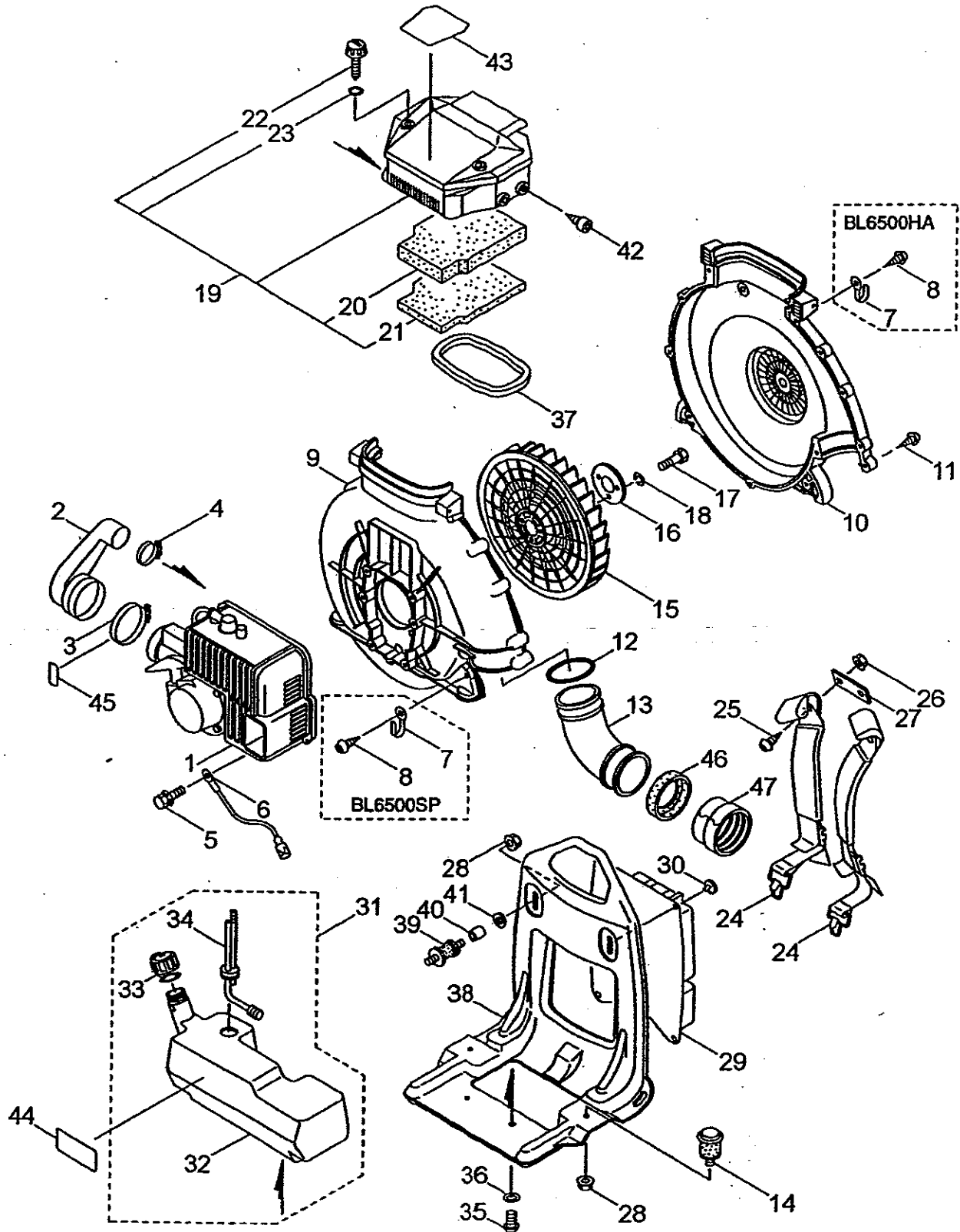


# Illustrated Parts List

Models  
**BL6500SP**  
&  
**BL6500HA**



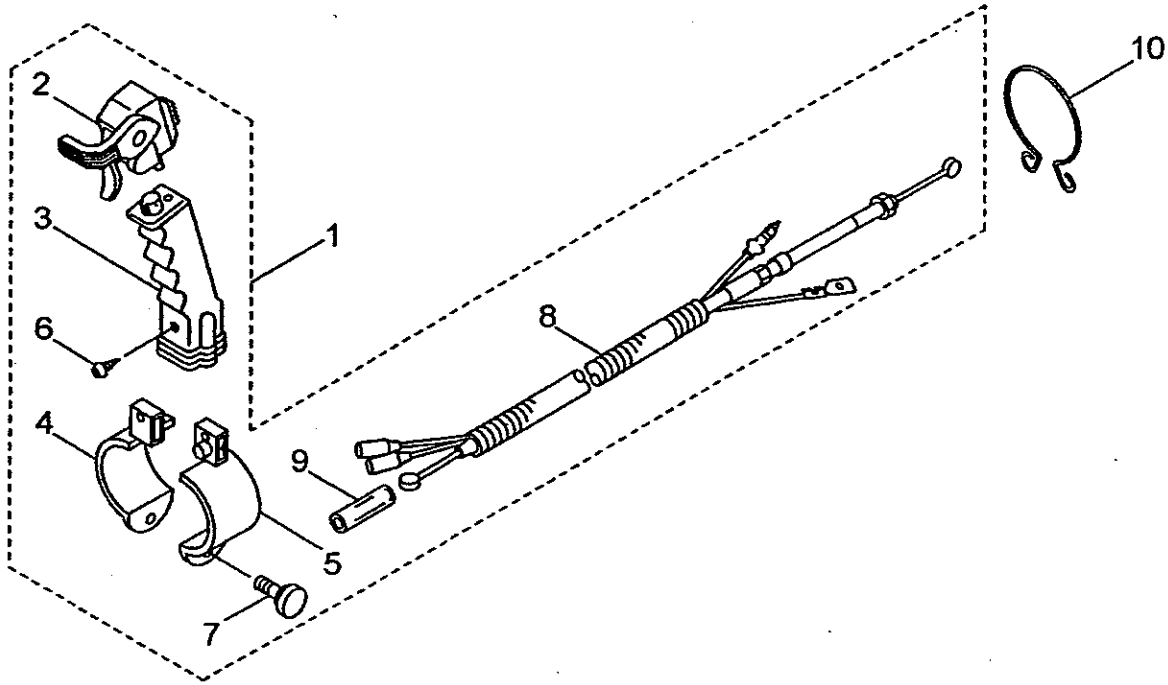
# BL6500SP & BL6500HA MAIN BODY



# BL6500SP & BL6500HA MAIN BODY

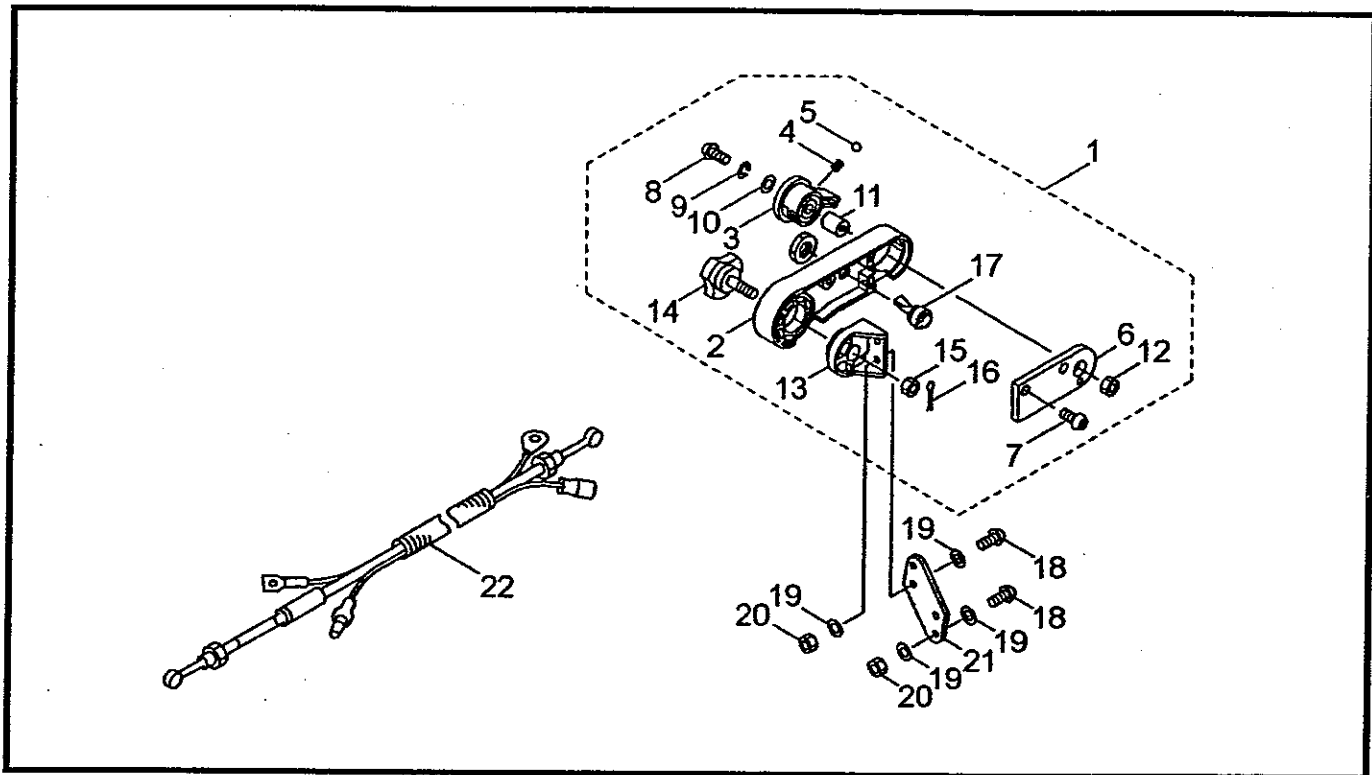
Ref No.	Part No.	Description	Q'ty	Notes
1	121763	Shroud	1	
2	119616	Inlet Pipe	1	
3	119685	Band	1	#55-70
4	119684	Band	1	#30-40
5	092544	Bolt	6	M6X30
6	108634	Earth Cord	1	
7	103550	Clamp	1	
8	082697	Tapping Screw	1	M5X10
9	121706	Fan Case(E)	1	
10	121707	Fan Case(S)	1	
11	118530	Tapping Screw	12	M5X25
12	018236	O-Ring	1	V85
13	115243	Pipe	1	
14	120615	Buffer	2	
15	118724	Fan	1	
16	118248	Plate	1	
17	119558	Bolt	3	M6X40-7T
18	012502	Spring Washer	3	M6
19	119364	Air Cleaner Assy	1	INCL 20-23
20	119664	Element	1	
21	119665	Felt	1	
22	114463	Knob	2	
23	014187	O-Ring	2	P4
24	120625	Knapsack Band	2	
25	083445	Screw	2	M6X16
26	550132	Nut	2	M6
27	120614	Band	1	
28	109704	Nut	4	M6
29	119177	Cushion Pad	1	
30	840543	Pad Retainer	4	#7
31	119388	Fuel Tank Assy	1	INCL 32-34
32	120154	Fuel Tank	1	
33	119390	Fuel Cap Assy	1	INCL 48
34	119391	Filter Assy	1	
35	081414	Screw	2	M5X14
36	015479	Washer	2	5.3X16Xt1.6
37	120536	Packing	1	
38	119174	Knapsack Frame	1	
39	026223	Buffer	2	
40	120616	Collar	2	
41	120617	Packing	2	
42	120077	Tapping Screw	4	M6X14
43	121764	Label	1	BL6500SP
43	121782	Label	1	BL6500HA
44	121132	Label	1	
45	119613	Label	1	CHOKE
46	119161	Rubber Band	1	
47	119160	Collar	1	
48	630564	Check Valve	1	NOT SHOWN

# BL6500SP THROTTLE



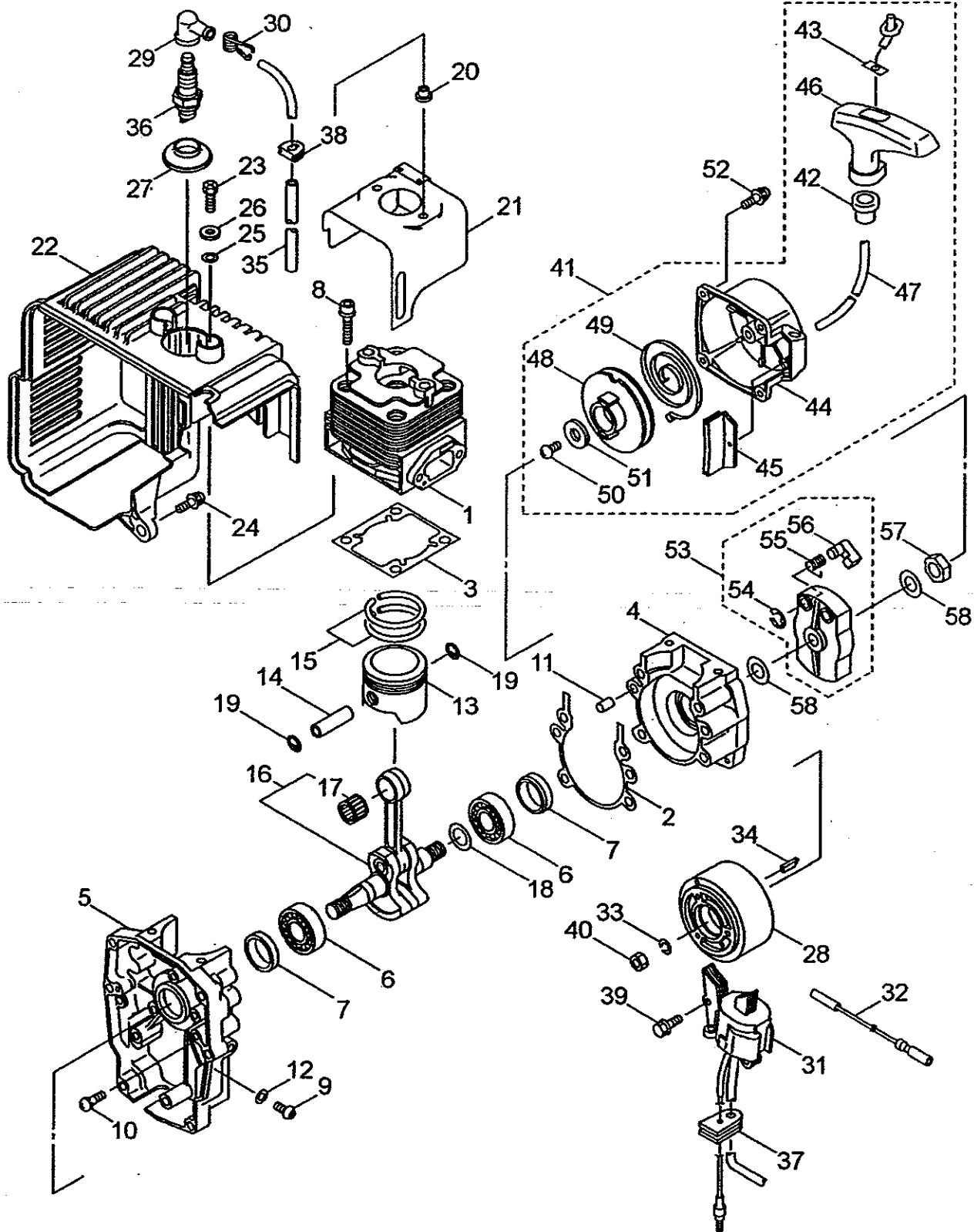
Ref No.	Part No.	Description	Q'ty	Notes
1	121756	Throttle Assy	1	INCL 2-9
2	116049	Throttle Assy	1	
3	118811	Grip	1	
4	118813	Band	1	
5	118814	Band	1	
6	120319	Tapping Screw	2	M5X18
7	117488	Knob Bolt	1	M6X30
8	121634	Throttle Cable Assy	1	
9	121427	Tube	1	
10	119173	Clamp	1	

# BL6500HA THROTTLE



Ref No.	Part No.	Description	Q'ty	Notes
1	117622	Throttle Lever	1	INCL 2-17
2	107126	Arm	1	
3	107127	Lever	1	
4	107221	Spring	1	
5	106498	Valve Ball	1	
6	107129	Stay	1	
7	019001	Tapping Screw	2	M4x10
8	081457	Screw	1	M6x25
9	012502	Spring Washer	1	M6
10	012488	Washer	1	M6
11	107136	Collar	1	
12	081031	Nut	1	M6
13	115605	Flange	1	
14	115612	Knob Bolt	1	M8x35
15	107581	Nylon Nut	1	M8
16	065842	Cotter Pin	1	2x15L
17	117623	Switch	1	
18	081456	Screw	4	M6x20
19	013754	Washer	8	M6
20	112509	Nut	4	M6
21	117603	Plate	1	
22	119411	Throttle Cable Ass'y	1	
23	108954	Band	1	

# ENGINE



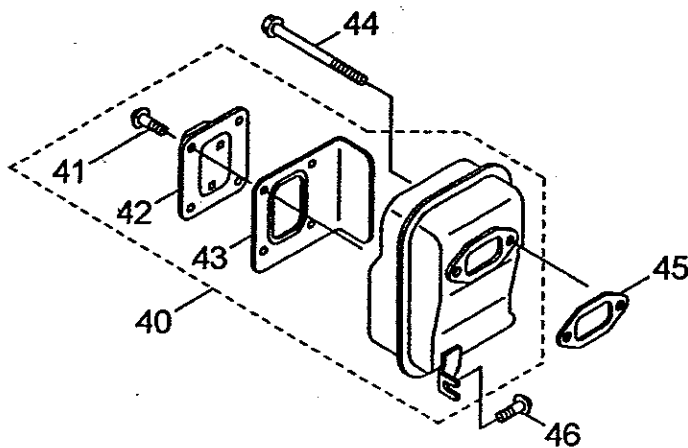
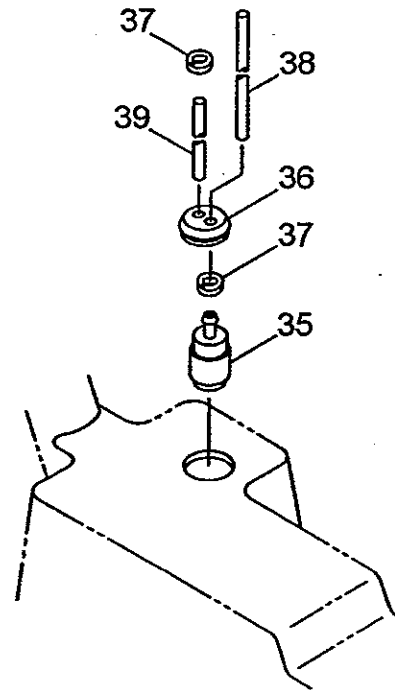
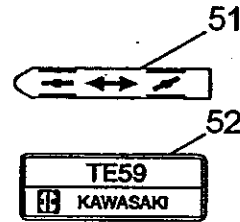
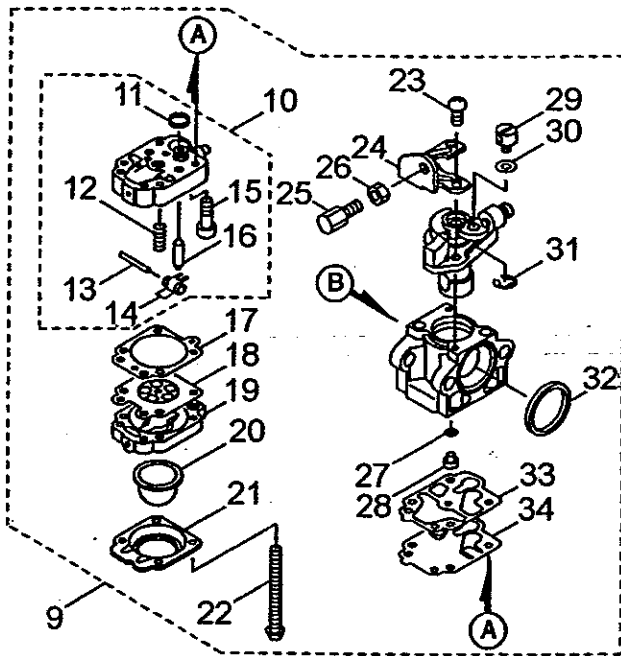
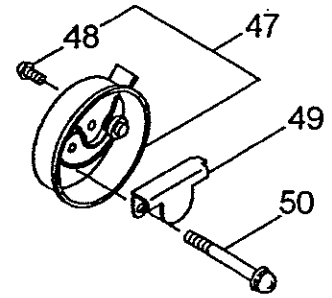
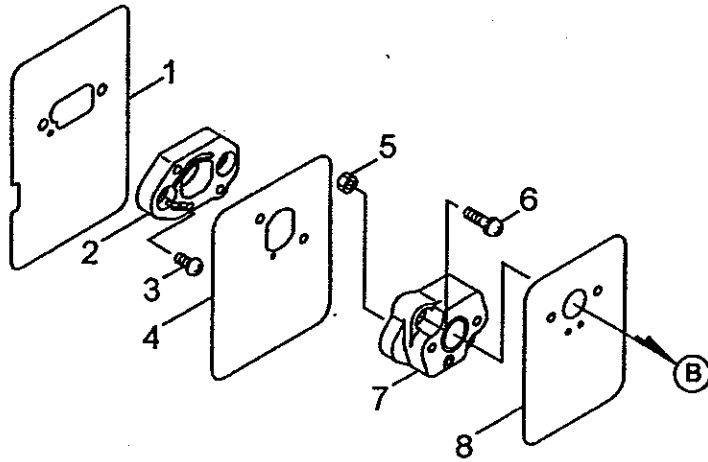
# ENGINE

Ref No.	Part No.	Description	Q'ty	Notes
1	634425	Cylinder	1	
2	998401	Gasket	1	
3	627496	Gasket	1	
4	998399	Crankcase	1	
5	998400	Crankcase	1	
6	620248	Ball Bearing	2	
7	071335	Oil Seal	2	
8	597284	Bolt	4	
9	944619	Screw	1	
10	599880	Screw	4	
11	943349	Dowel Pin	2	
12	943893	Gasket	1	
13	627497	Piston	1	
14	944769	Piston Pin	1	
15	627498	Piston Ring Set	1	
16	634426	Crankshaft Assy	1	INCL 17
17	597289	Needle Bearing	1	
18	573120	Shim	AR	t=0.20
18	573121	Shim	AR	t=0.40
18	573122	Shim	AR	t=0.60
18	573119	Shim	AR	t=0.10
19	943307	Snap Ring	2	
20	630053	Insulator	2	
21	634427	Shroud	1	
22	121763	Shroud	1	
23	573307	Bolt	2	
24	580184	Screw	1	
25	621123	Washer	2	
26	575415	Washer	2	
27	998412	Cover	1	
28	620250	Flywheel	1	
29	591532	Spark Plug Cap	1	
30	591533	Terminal	1	
31	597262	Ignition Coil	1	
32	597263	Lead Wire	1	
33	943924	Washer	1	
34	998409	Key	1	
35	998411	Tube	1	6X7.4X300L
36	627409	Spark Plug	1	BPMR7A
37	597293	Grommet	1	
38	634348	Grommet	1	
39	943457	Bolt	2	
40	998410	Nut	1	
41	998413	Recoil Starter Assy	1	INCL 42-51
42	998438	Rope Guide	1	
43	944502	Washer	1	
44	998439	Recoil Case	1	
45	998440	Shield	1	
46	998437	Grip	1	
47	998436	Rope	1	3.8X1150L
48	998434	Recoil Reel	1	
49	998435	Spring	1	
50	944801	Screw	1	

Ref No.	Part No.	Description	Q'ty	Notes
51	998433	Washer	1	
52	624845	Screw	4	MAX16
53	998414	Starter Pawl Assy	1	INCL 54-56
54	944226	E-Ring	1	
55	579573	Return Spring	1	
56	572938	Pawl	1	
57	998417	Nut	1	
58	071344	Washer	2	



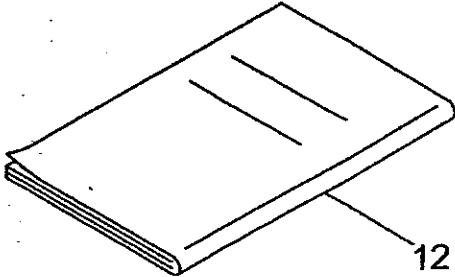
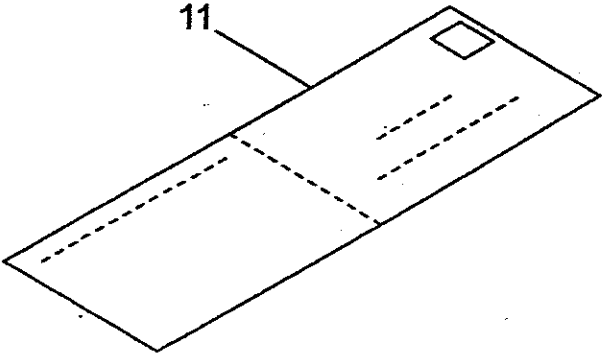
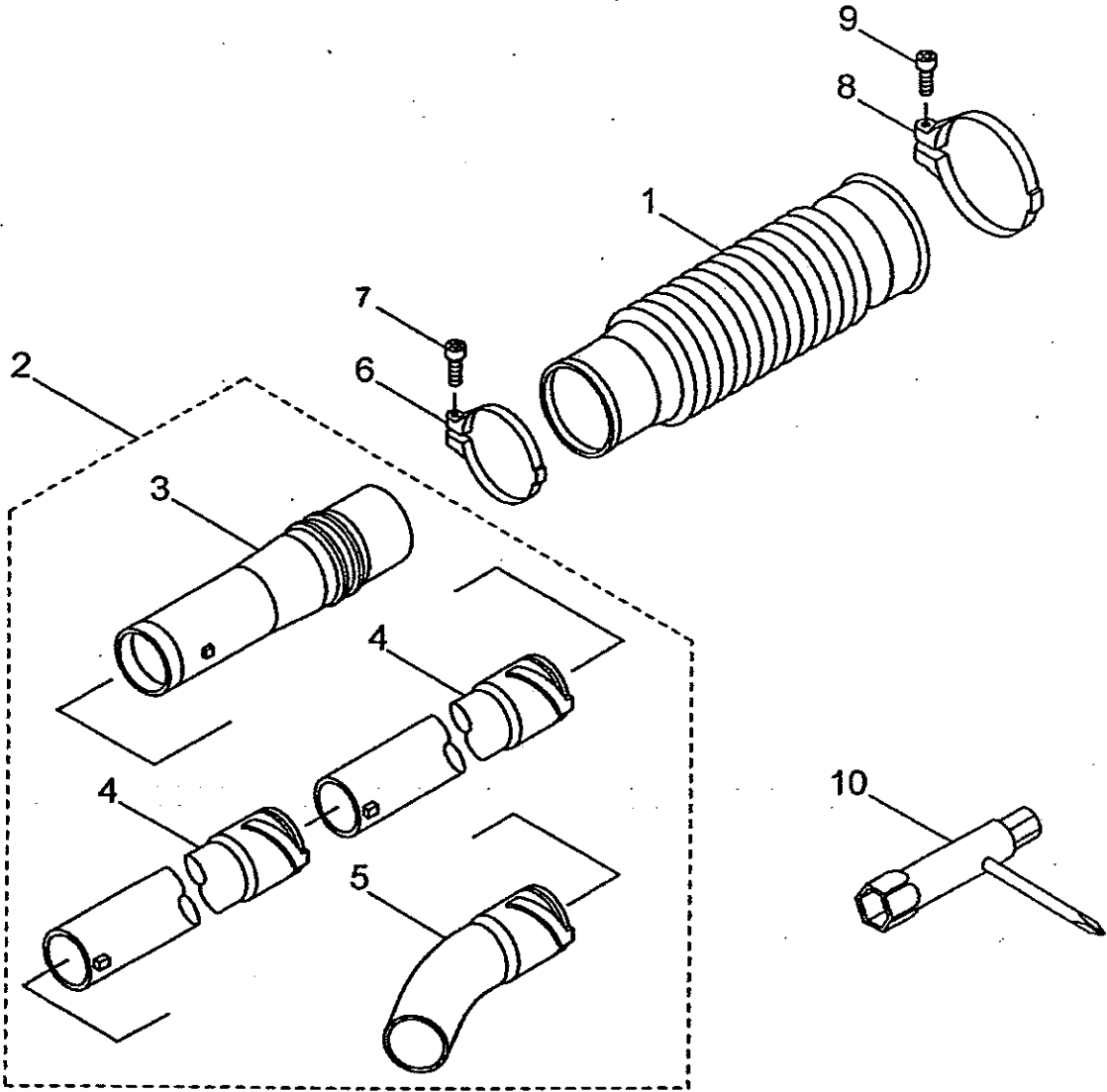
# CARBURETOR AND MUFFLER



# CARBURETOR AND MUFFLER

Ref No.	Part No.	Description	Q'ty	Notes
1	627550	Gasket	1	
2	625867	Adapter	1	
3	625868	Screw	2	
4	628089	Gasket	1	
5	594598	Nut	2	
6	579565	Screw	2	
7	625866	Insulator	1	
8	634428	Gasket	1	
9	634429	Carburetor Assy	1	INCL 10-34
10	626822	Body Assy	1	INCL 11-16
11	624430	Filter	1	
12	624434	Spring	1	
13	624433	Pin	1	
14	624429	Lever	1	
15	624432	Screw	1	
16	624431	Float Valve	1	
17	262993	Gasket	1	
18	261873	Diaphragm	1	
19	598413	Body	1	
20	577191	Priming Pump	1	
21	598409	Primer Pump Cover	1	
22	598417	Screw	4	
23	577179	Screw	2	
24	624525	Bracket	1	
25	598418	Screw	1	
26	624530	Nut	1	
27	577182	O-Ring	1	
28	628092	Main Jet	1	#52
29	598415	Arm	1	
30	624532	Washer	1	
31	577175	Snap Ring	1	
32	624528	Packing	1	
33	577184	Gasket	1	
34	577185	Diaphragm	1	
35	625872	Fuel Filter	1	
36	597949	Grommet	1	
37	597948	Clamp	2	
38	625873	Tube	1	3X5X250L
39	625874	Tube	1	3X6X130L
40	634431	Muffler Assy	1	INCL 41-43
41	634366	Screw	4	
42	634430	Spark Arrester	1	
43	634360	Gasket	1	
44	634368	Bolt	2	
45	584743	Muffler Gasket	1	
46	943276	Screw	1	
47	626902	Air Filter Case Assy	1	INCL 48
48	628550	Screw	1	
49	626814	Baffle	1	
50	628095	Screw	2	
51	598438	Label	1	
52	627554	Label	1	
53	634432	Label	1	

# TUBES & ACCESSORIES



# TUBES & ACCESSORIES

Ref No.	Part No.	Description	Q'ty	Notes
1	100284	Flexible Pipe	1	
2	121238	Pipe Assy	1	INCL 3-5
3	121242	Swivel Pipe	1	
4	121243	Straight Pipe	2	370L
5	121244	Bent Pipe	1	
6	119525	Hose Band	1	#75
7	081415	Screw	1	M5X16
8	119523	Hose Band	1	#100
9	081417	Screw	1	M5X25
10	210418	Box Wrench/Driver	1	13X19X(+)
11	216007	Warranty Registration Card	1	
12	121766	Instruction Manual	1	



**Maruyama U.S., Inc.**  
3570 Shelby Lane  
Denton, TX 76207  
940-383-7400 voice  
940-383-7466 fax

[www.maruyama-us.com](http://www.maruyama-us.com)